

# TROLLEY ASSEMBLY PHASES

-1-



-2-



-3-

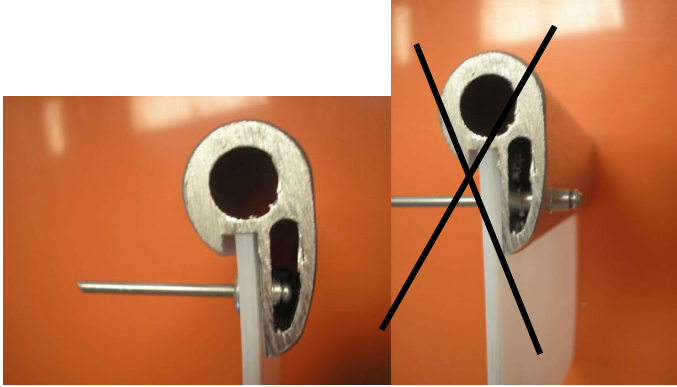


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# TROLLEY ASSEMBLY PHASES

- 5 -



OK

NO!

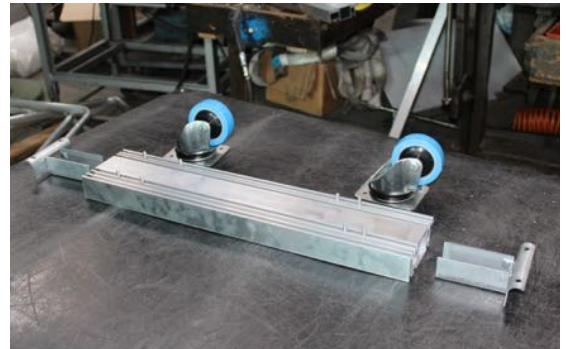
- 6 -



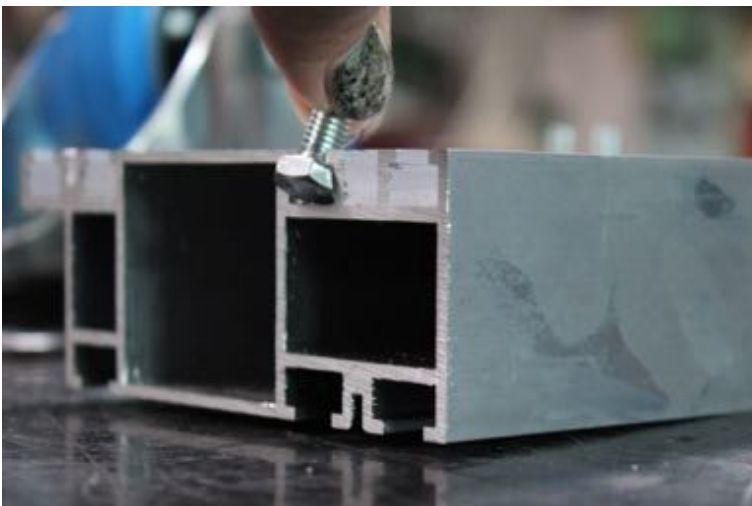
- 7 -



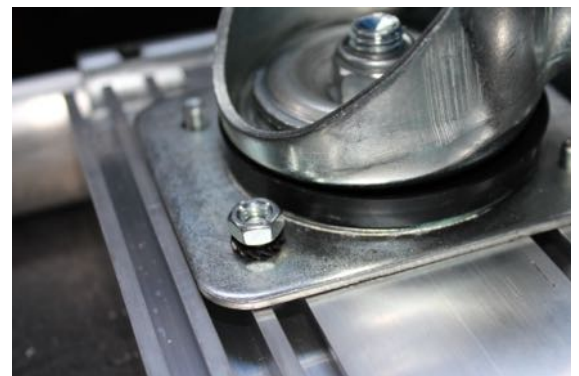
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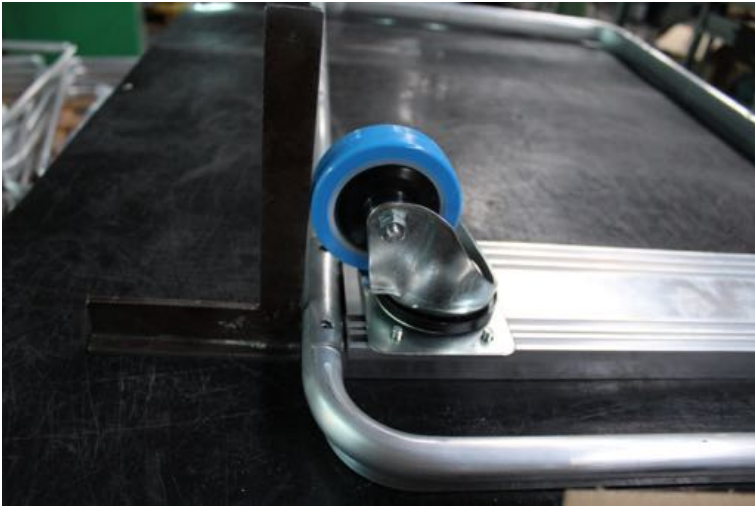


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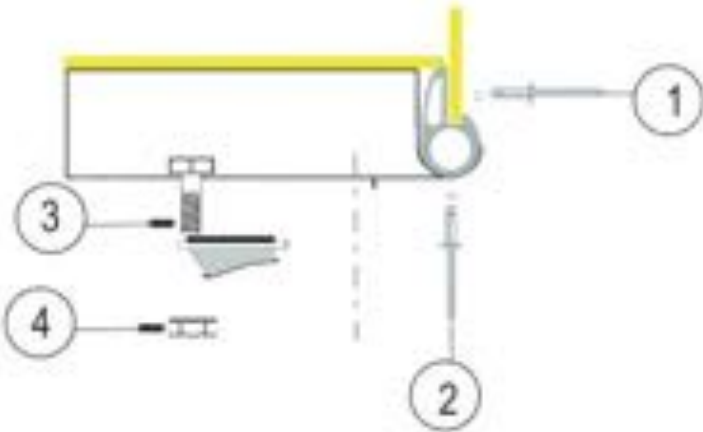


# TROLLEY ASSEMBLY PHASES

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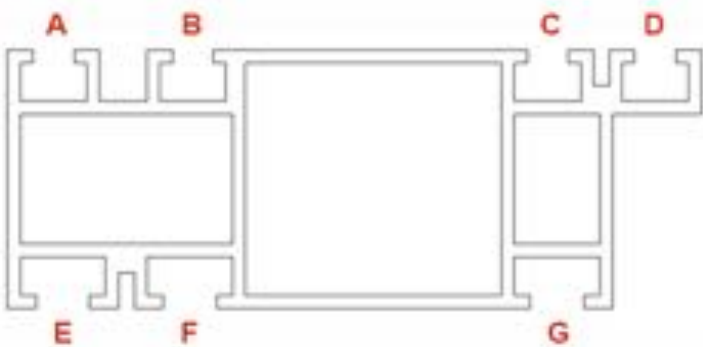
(1) Rivet  $\text{Ø}4,8 \times 10$  For top ring and bottom frame

(2) Rivet  $\text{Ø}6 \times 12$  For reinforcement on the bottom

(3) Bolt  $\text{Ø}8$  for castors

(4) Exagonal nut  $\text{Ø}8$  for castors

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Castors  $\text{Ø}80 \times 110\text{h}$   
 $\text{Ø}100 \times 130\text{h}$   
 $\text{Ø}125 \times 158\text{h}$   
 $\text{Ø}150 \times 181\text{h}$

bolt inside **E** and **G**